



# Trusted Expertise in Pharmaceutical Analysis

Regulatory driven, phase appropriate analysis to support  
your CMC programs **from development to release**

Complete Drug  
Development Support

Proven Track Record

In Depth Regulatory  
Knowledge

Raw Materials, Excipients,  
APIs, DS, DP, and Packaging

**solvias** 

# Your single, trusted analytical partner for your entire product development journey

## Characterization

Our deep expertise in all major physico-chemical analytical technologies ensures robust molecule characterization. By assessing the attributes that impact your product's stability, potency, purity, and safety, **we reduce the risk of unexpected hurdles and guide your analytical testing strategy for later clinical phases.**

## cGMP DS & DP Testing & Release

Complete portfolio of drug substance and drug product testing and release services **in accordance with ICH Q2A/Q2B**, with rapid turnaround to eliminate supply chain bottlenecks.

## Excipients and Raw Materials Testing & Release

With just-in-time analysis and a large portfolio of verified methods, we support your production plan and inventory management. **From sample release to receipt in 10 business days.**

## Stability Studies

We offer a **comprehensive storage and testing portfolio** at every phase of the development cycle, with 600+ stability programs under our belt, all in accordance with ICH guidelines for drug development.

## Impurities and Extractables & Leachables

From initial profiling to commercial control strategy, we provide a full suite of impurity and contamination control services. With state-of-the-art equipment, HRAM technology, and our proprietary database with 6,000+ E&L compounds, **we identify trace-level impurities even in the most difficult matrices and delivery systems.**

GMP-compliant services performed in accordance with FDA/EMA, BPSA, PQRI, and ISO 10993, USP 1663/1664, 665/1665.

### Impurities

✓	Nitrosamines and genotoxic impurities (ICH M7)
✓	Elemental impurities (ICH Q3D)
✓	Process-related impurities (PRI)
✓	Residual solvents (ICH Q3C)
✓	Unknown organic impurities (ICH Q3A/B)
✓	Particulate matter

### Delivery Systems

✓	OINDP
✓	Parenteral
✓	Oral
✓	Topical & transdermal
✓	Single-use products

## Biosafety Testing

Our microbiology labs offer compendial and alternative rapid methods that fast-track your product development, with **results in 5 days.**

# Bring **your innovation** to its destination



## One-Stop Analytical Solution

We cater to all your analytical needs with our unparalleled expertise.



## Complete Drug Development Support

From early characterization to commercial release, we guide you through each step of the drug development process.



## In Depth Regulatory Knowledge

Our expertise blends scientific and regulatory knowledge, allowing us to offer solutions from development to troubleshooting to over 700 global customers.



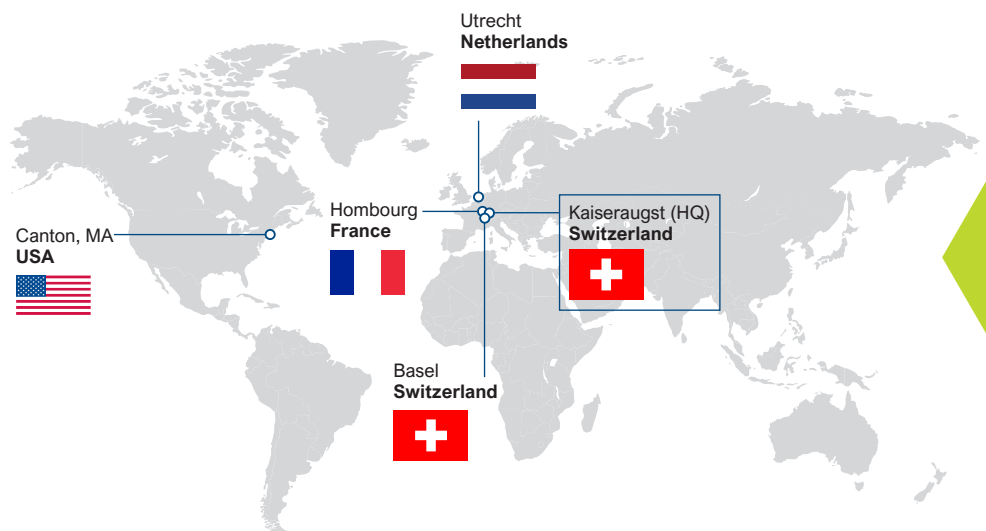
## Proven Track Record

Our dedication to quality, timely delivery, and customer satisfaction, reinforced by our industry contributions and high satisfaction ratings, sets us apart.



## Why partner with us?

- CDMO/CRO
- Founded in 1999
- 800+ team members
- 175+ PhD-level scientists
- GMP, GLP, ISO9001 certified
- 22.5K sqm of lab capacity
- 700+ customers worldwide
- 5 centers of excellence



Contact us to speak with  
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